STOPAQ
Self Healing Corrosion Prevention & Sealant Technology

STOPAQ INTERMEDIATE WRAP PVC

Product Information

Product description:

Stopaq Intermediate Wrap PVC is a highly flexible tape that is specially designed as an intermediate tape for wet and submerged applications like the Stopaq Splash Zone Coating System, where it is applied underwater by divers over corrosion preventative Stopaq Wrappingband WSH. It can also be used as an intermediate tape in dry applications over other Stopaq corrosion preventative coatings like Stopaq Wrappingband CZH. It is made of a flexible polyvinyl chloride backing and a modified pressure sensitive rubber resin adhesive. It provides radial compression to the corrosion preventative materials and requires subsequent application of outer mechanical protective materials like Stopaq Outerglass Shield UV.

Features and benefits:

- Highly flexible, good conformity to irregular shaped objects
- Good adhesion to Stopaq Wrappingband and to its own backing
- Easy to install under atmospheric and submerged conditions
- Very well suited for manual application

Application examples

Submerged pipes:

Underwater application as intermediate tape between corrosion preventative Stopaq Wrappingband WSH and Stopaq Outerglass Shield UV

Pipes coated with additional mechanical protection:

As intermediate tape between Stopaq corrosion preventative coating materials and Stopaq Outerglass Shield UV.

General order information

Product	Stopaq Intermediate Wrap PVC is available in rolls with the following dimensions: 75 mm x 30 m [3" x 100']: 22 pcs/box Please contact Customer Service for ordering information.
Handling	Handle with care. Keep boxes upright.
Storage	Store indoor, clean and dry, away from direct sunlight in a cool place below +40 °C [104 °F]. Shelf life 3 years from manufacturing date.

Product properties of Stopaq Intermediate Wrap PVC

Colour	Yellow
Thickness	0,2 ± 0,026 mm [7.9 ± 1.0 mils]
Adhesion	≥ 400 g / 25 mm [14 ozf/in]
Elongation	≥ 190%
Tensile stregnth	≥ 6 kg / 25 mm [13 lbf/inch]
Temperature ranges	Operational: -30 to +85 °C [-22 to +185 °F]
	Application: +5 to +65 °C [+41 to +149 °F]

Application instruction – Brief version

Specific Stopaq application instructions are available upon request.

Example – Pipe wrapping	Stopaq Intermediate Wrap PVC should be applied with tension by gently pulling the roll of material. Start wrapping with two full circumferential wraps perpendicular to the pipe. Continue with spiral wrapping with an overlap of ≥ 50%, and end with two full circumferential wraps perpendicular to the pipe. End with a quarter circumferential wrap without tension. During installation, inclusion of air and water beneath the tape must be avoided as much as possible. Tenting, bridging and wrinkling must also be avoided. When more than one roll of tape is needed to continue wrapping, an overlap on the end of the previously applied tape should be created of at least 100 mm [4"]. The applied tape must look smooth and tight, should cover the entire surface coated with Stopaq corrosion preventative coating materials, and should be shaped around all details and into corners.
Mechanical protection	Objects coated with Stopaq Intermediate Wrap PVC must be coated with an outer mechanical protective layer like Stopaq Outerglass Shield UV.

Handling and commissioning

Exposure to loads	Objects coated with Stopaq Intermediate Wrap PVC should not be exposed to excessive loads e.g. from supports or lifting equipment.
Commissioning	Immersion or burying is possible immediately after completion of the entire coating application. See data sheets for specific instructions of additional materials used.

Information

Documentation	Extensive information is available on our website www.stopaq.com. Application instructions and other documentation can be obtained from local distributors by contacting Customer Service, or by sending an email to **stopaq@henkel.com**
Certified staff	Application of the described coating system should be carried out by certified personnel.

Henkel Nederland B.V.
Jaarbeursboulevard 284, 3521 BC
Utrecht, The Netherlands

Customer Service
Gasselterstraat 20, 9503 JB
Stadskanaal, the Netherlands
Tel.: +31 599 696 170
Email: stopaq@henkel.com
www.stopaq.com

DISCLAIMER: Henkel warrants that the product conforms to its chemical and physical description and is appropriate for the use stated on the technical data sheet when used in compliance with Henkel written instructions. Because many installation factors are beyond the control of Henkel, the user shall determine the suitability of the products for the intended uses and assume all risks and liabilities in connection herewith. Henkel's liability is stated in its General Terms and Conditions of Sale. Henkel makes no other warranty either express or implied. All information contained in this technical data sheet is to be used as a guide and is subject to change without notice. This technical data sheet supersedes all previous data sheets on this product.

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